

Work Order ID 91670

Friday, October 12, 2012 2:50:31 PM

91670*Ship Monday* Page 1

Item ID: D350-615-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Ground Handling Wheel Modification

Stop ***NS2***

Start Date: 10/12/2012 Start Qty: 5.00

5

Cust Item ID:

Required Date: 10/15/2012 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan: *MF*Date: *12-10-12*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D350-615-041

B

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box)
as per PPP D350-615-041 CHG003

0.00

DAS
16
9-53*12/10/15*

110

0.00

110

Small Fab

Small Fab

Memo

Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage
one thread on three 5/16-18-015C bolts***

0.00

*5x**12/10/15*

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Quality Control

Memo

0.00

DAS
305
8-3*(5)**12/10/15*

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 25%;">Skid-tube <input type="checkbox"/></td> <td style="width: 25%;">Crosstube <input type="checkbox"/></td> <td style="width: 25%;">Water Jet <input type="checkbox"/></td> <td style="width: 25%;">Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>						Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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FAULT CATEGORY											
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Picklist Print

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Page 1

Work Order ID: 91670

Parent Item: D350-615-041

Parent Item Name: Ground Handling Wheel Modification


Start Date: 10/12/2012

Required Date: 10/15/2012

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18
verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 D2282-041 T Assembly		Manufactured	No			110	Each	0.0000	1	5		10/10/10	
D2282-043 Saddle Assembly		Manufactured	No			110	Each	15.0000	1	5		10/10/10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		15							
				74934		1							
				83272		14				5			
5/16-18-015C SS Bolt 5/16-18 1.5" L		Purchased	No			110	Each	442.0000	3	15			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST522		442							
				119343		92				119343			
				120208		350							
D3015-3 Locknut		Manufactured	No			110	Each	182.0000	3	15			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST023		182							
				78314		38							
				83565		144				83565			
5/16WC SS Flat Washer 5/16 FW516S1		Purchased	No			110	Each	1,034.0000	12	60			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST377		1014							
				120262		1014				120262			
				ST522		20							
				120208		20							

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>					
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Equip/Tooling <input type="checkbox"/>											
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Other <input type="checkbox"/>											
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Unapproved <input type="checkbox"/>											

FAULT CATEGORY			
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other

Picklist Print

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Page 2

Work Order ID: 91670

Parent Item: D350-615-041

Parent Item Name: Ground Handling Wheel Modification

Start Date: 10/12/2012

Required Date: 10/15/2012

Start Qty: 5.00

Required Qty: 5.00

7/16-14-050C

Purchased

No

110

Each

189.0000

1

5

SS Bolt 7/16 5" Long (92198A672)

Location

Loc Qty

Loc Code

ST379

8

117359

8

ST383

181

120146

181

D3015-5

Manufactured

No

110

Each

146.0000

1

5

SS Nylock Nut 7/16

Location

Loc Qty

Loc Code

ST023

146

52744

2

74906

144

7/16WC

Purchased

No

110

Each

581.0000

2

10

SS Flat Washer 7/16

Location

Loc Qty

Loc Code

ST378

81

115129

81

ST522

500

120508

500

115129

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

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QA Closed: _____ Date: _____

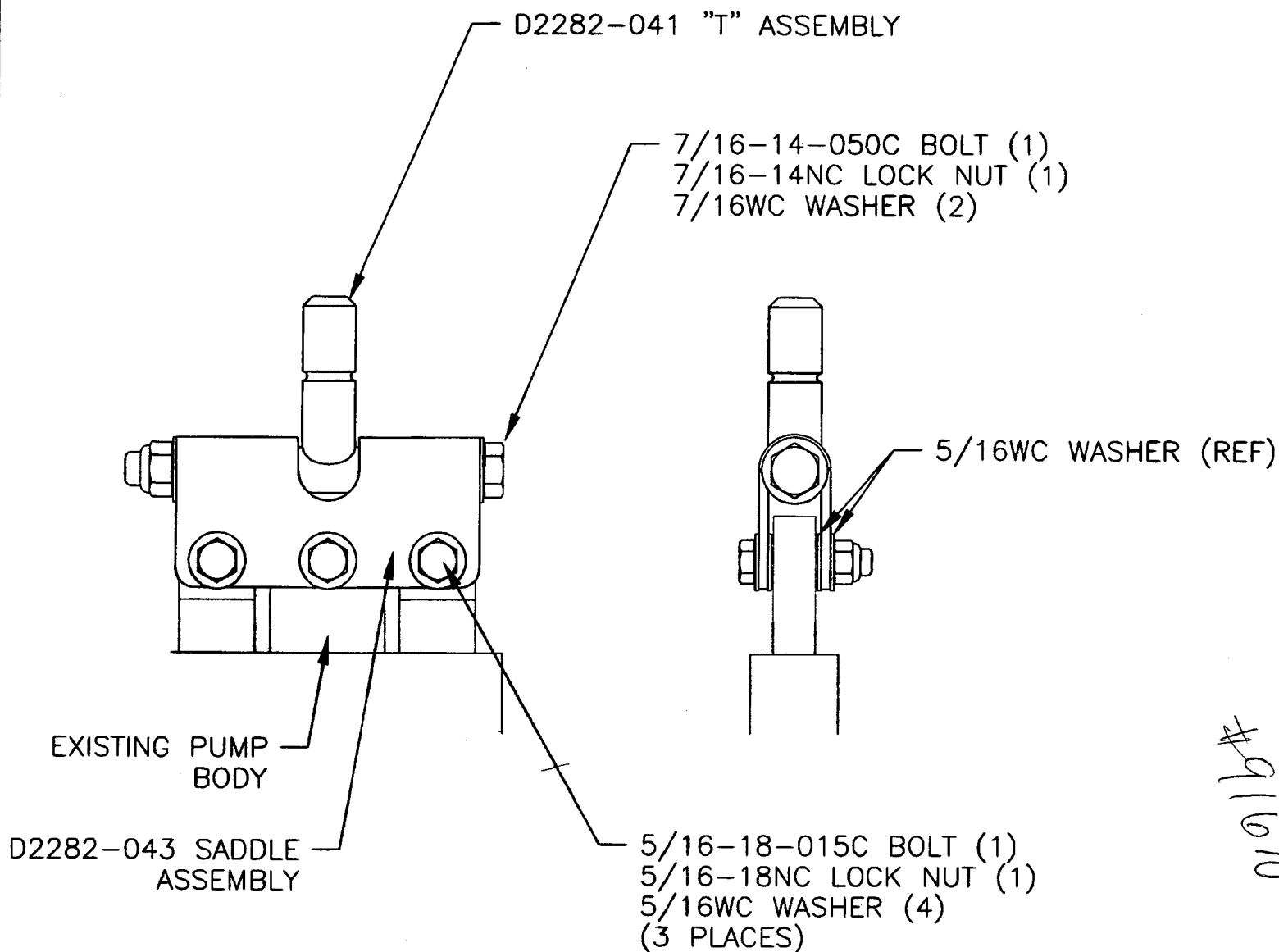
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DART

DESIGN	EW	DRAWN BY	KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. B
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D350-615	SHEET 2 OF 2
DATE	97.10.21	TITLE	GROUND HANDLING WHEEL MOD.	SCALE	NTS

#91670



NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

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